

READ ME FIRST

There are several crucial steps that must be understood and performed to ensure your Core EXP clutch will function properly. Failure to properly install, break-in and maintain your clutch components will result in premature wear or failure.

New Friction Disks Break-In Procedure

- DO NOT put in a new set of friction disks and go racing or for a long ride without breaking them in
 - Soak new friction disks in oil
 - Install new friction disks, set installed gap to 1 full turn
 - Perform short break-in ride on new friction disks
 - Reset installed gap to 1 full turn + 3 tick marks
 - Verify free play gain
- Break-in procedure is also required when installing new Core EXP clutch components
- If you race, break-in an extra friction disk set and keep it as a spare so you can swap in a fresh set of friction disks without performing break-in
- Read the maintenance guide for more information

Check for free play gain at the start of each ride

- Understand how to properly check for free play gain
 - Do not ride if you cannot verify free play gain
 - Clutch may seem to work fine but could be slipping excessively
- If you cannot detect free play gain, reset the installed gap

Tips for setting the installed gap

- For cable actuated bikes, be sure the clutch lever has some free play when finding the “starting point”
- Don’t forget to loosen the set screws before adjusting the installed gap with the Dial-A-Gap adjuster
 - re-tighten the set screws after adjustment
- Adjust the installed gap with the engine cold or after it has cooled for a 15 minutes with the cover off
 - If you must adjust the installed gap with the engine hot, set the installed gap to 1 full turn + 1 tick mark and reset the installed gap after the ride with the engine cold

Visit the Rekluse Core EXP Tech Web Site for More Information

- Videos, tutorials and tips to help you get the most out of your Core EXP clutch: www.rekluse.com/core-exp-tech